



Material - UNS J13080

Standard Specification for Alloy Steel Casting

Group - Ferrous Mild Steel Alloys

Sub Group - UNS J13080 Alloy Steel Casting

Application - Intended for Valve, Pump, General Engineering, Automotive and Other Industries

Grade Belongs to the Industry - Casting

Chemical Composition			Heat Treatment	
Carbon	C %	0.030 max.	Annealing or Normalising or Hardening + Tempering	
Silicon	Si %	0.600 max.		
Manganese	Mn %	0.800 - 1.100		
Phosphorus	P %	0.040 max.		
Sulphur	S %	0.035 max.		
Chromium	Cr %	0.400 max.		
Nickel	Ni %	1.400 - 1.750		
Molybdenum	Mo %	0.200 - 0.300		
Tungsten	W %	0.100 max.		
Copper	Cu %	0.500 max.		
Vanadium	V %	0.030 max.	Mechanical Properties	
Iron	Fe %	Balance	Tensile Strength in Mpa	620 - 795
-	-	-	Yield Strength in Mpa	415 min.
-	-	-	Elongation in %	18 min.
-	-	-	Reduction of Area in %	35 min.
-	-	-	Hardness in BHN	-
-	-	-	Impact in Joule	-

Cross Reference Table			
Material	Standard	Country	Grade Belong to the Industry
SA-487 Grade 13A	ASME	USA	Casting
SA-487 Grade 13B	ASME	USA	Casting
A487 13A	ASTM	USA	Casting
A732 1Q	ASTM	USA	Casting
J24054	UNS	USA	Casting
4340	AISI	USA	Forging, Bar, Wire, and Shape
A487 13A	ASTM	USA	Casting

Further any inquiry to discuss with Gravity Cast Pvt. Ltd. – Gravity Group of Companies team member Call on +918469160029, or email marketing@gravitycastindia.com

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